

Biochar Production Line

Complete Turnkey Business Proposal

Direct-fired carbonization furnace



Choosing is greater than buying
With wide applications, our charcoal machine
can turn waste into huge treasure!



Made-in-China supplier reference: real biochar production line equipment.

200-300 kg/h continuous option	1 feed controlled residue	sealed cooling fire control	6-10 entry workforce
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Prepared for investment planning in Afghanistan and regional export markets. Final specifications, pricing, civil works, and utility loads require supplier quotation and site survey.

Executive Summary

A micro/small controlled-pyrolysis line converting one clean Afghan crop or wood residue into soil-grade biochar through feedstock identification, contaminant removal, size control and drying, oxygen-limited batch retort or small continuous carbonization, syngas afterburn and flue-gas treatment, sealed oxygen-free cooling, optional crushing and screening, safe conditioning, laboratory characterization and dust-controlled packing. It is distinct from activated carbon and fuel-briquette production.

Why this project fits Afghanistan

- Orchard prunings and clean crop residues can become a stable soil-carbon product.
- A controlled retort prevents the smoke and fire risks of open pits.
- One feedstock produces more consistent carbon and ash results.
- Environmental approval, PAH testing and local soil trials are essential.

Sanaatchi delivery scope

- Factory setup planning, supplier pre-qualification, and technical comparison
- Complete production-line and individual equipment supply
- Factory layout, utilities, civil-work coordination, installation, and commissioning
- Raw-material sourcing, trial-batch qualification, and repeat supply planning
- International logistics, customs documentation, operator training, spare parts, and after-sales support

Recommended configuration

Start with one naturally dry pruning or clean wood-residue feed and a sealed batch retort or 200-300 kg/h continuous reactor only if the supplier includes controlled feeding, gas-tight discharge, afterburner, particulate treatment, temperature logging and sealed cooling. Sell only after independent soil and contaminant tests; do not claim activated-carbon adsorption performance.

Manufacturing Process & Product Portfolio

Integrated process flow



Target products

Product	Typical specification	Primary market
Soil-grade biochar	Feedstock, production temperature, particle size, moisture, ash, fixed carbon, pH, EC, stability, metals and PAH limits	Soil amendment and compost blending only after local agronomic trials

Biochar is not activated carbon and must not be marketed for drinking-water or medical purification. Acceptance measures mass balance, temperature/residence profile, oxygen leakage, syngas combustion, visible emissions, cooling safety and yield. Independent testing covers fixed carbon, volatile matter, ash, pH, EC, nutrients, metals, PAHs and stability using a named biochar method.

Core Equipment Schedule

Step	Equipment	Function	Indicative parameter
1	Feed cleaner, crusher and dryer interface	Prepares one residue safely	Moisture limit fixed
2	Sealed retort or continuous carbonizer	Runs oxygen-limited pyrolysis	Logged temperature
3	Afterburner and gas-cleaning train	Destroys vapors and controls particles	Environmental design
4	Gas-tight discharge and sealed cooler	Prevents re-ignition	No hot open discharge
5	Crusher, screen and dust extraction	Produces selected biochar size	One soil grade
6	Biochar laboratory and bagging	Releases safe traceable product	Named test methods

Equipment models are indicative and will be matched to the selected capacity, local raw-material tests, available utilities, and preferred automation level.

Reference Equipment Gallery

Direct-fired carbonization furnace



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- ✓ Furnace body. The furnace body is made of 12 or 14 mm thick steel plates and can be made of custom stainless steel.
- ✓ After one ignition, the material produces flammable gas in the furnace body, which can be used for self-heating of the machine. All the heating pool parts are made of special materials.
- ✓ The machine is equipped with a stainless steel high-pressure fan, which can maintain the air pressure balance in the furnace, and the harmful gas generated can be directly burned. After direct combustion, the combustion chamber can be equipped with a combustion chamber for drying the heat source.
- ✓ Randomly equipped with additional consumables.
- ✓ When purchasing equipment from our factory, we will go to the door to guide installation, commissioning, teaching technology, lifetime maintenance, and supply of accessories all year round.



- ① Furnace body. The furnace body is generally made of 8MM steel plate.
- ② The smoke removal part is mainly used to collect harmful gases such as wood tar and wood vinegar. It is easy to corrode when used for a long time, and the bent part is easy to be blocked and difficult to clean.
- ③ The heating portion is heated by a combustible gas generated by the gasification furnace.

Made-in-China supplier reference: second real machine configuration for biochar production line.

Images are supplier references for configuration discussion; final equipment appearance and model may differ.

Plant, Raw Materials & Utility Requirements

Raw materials

- One clean documented pruning, shell or wood-residue feed
- Water only for validated conditioning after complete cooling
- Fire-safe bulk bags or moisture-resistant sacks
- Labels with feedstock, lot and application limitations

Utilities & infrastructure

- Stable three-phase electricity with verified connected load
- Guarded machinery, lockout, ventilation and fire protection
- Covered segregated raw-material and finished-goods storage
- Maintenance tools, safe lifting and critical spare parts
- Environmental permit, chimney monitoring points and firefighting water
- Explosion/CO monitoring and restricted hot-process zone
- Independent laboratory access for PAH, metals and carbon tests

Quality, safety and environmental controls

- Reject treated wood, plastics, soil and mixed waste
- Control feed moisture and particle range
- Log reactor temperature, residence, pressure and oxygen leakage
- Verify afterburner and visible-emission performance
- Confirm complete sealed cooling before air exposure
- Test carbon, ash, pH, EC, metals, PAHs and stability

A final factory layout must reserve safe forklift routes, maintenance clearances, raw-material segregation, finished-goods storage, fire protection, ventilation, and future expansion space.

Indicative Investment & Implementation Plan

LOW-ENTRY CONFIGURATION

The lowest responsible entry uses one dry clean feedstock, a sealed batch retort and full afterburn/cooling safeguards. Open pits, treated wood and activated-carbon claims are excluded.

Component	Indicative range	Notes
Feed preparation and handling	US\$12k-30k	One dry residue
Retort/carbonizer, afterburner and sealed cooler	US\$45k-125k	Controlled emissions
Screening, fire safety and laboratory	US\$18k-48k	Soil-grade release
Freight, installation and commissioning	US\$18k-45k	Hot trials included
Indicative installed low-entry total	US\$93k-248k	Building, dryer and permits excluded

Implementation sequence

Phase 1	2-5 weeks	Confirm product specification, representative raw material, buyer, capacity, site and utilities
Phase 2	3-7 weeks	Run supplier trials with the buyer material and freeze the balanced machine, tooling and utility scope
Phase 3	8-22 weeks	Manufacture or refurbish, inspect, document and ship the contracted equipment
Phase 4	3-12 weeks	Install, commission, train operators and pass material-specific acceptance tests

Ranges are planning targets for a low-cost entry configuration, exclude land, and remain subject to confirmed capacity, supplier quotation, freight, duties, exchange rates and site conditions.

Next Steps & Contact Information

Recommended next steps

- Confirm target products, hourly output, and packaging formats
- Test representative raw materials and document quality requirements
- Complete site survey covering electricity, water, fuel, drainage, roads, and warehouse space
- Request comparable technical and commercial quotations from shortlisted suppliers
- Finalize financing, logistics, installation, training, and spare-parts plan

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Research and image references

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